



# IECEX Certificate of Conformity

## INTERNATIONAL ELECTROTECHNICAL COMMISSION IEC Certification System for Explosive Atmospheres

for rules and details of the IECEx Scheme visit [www.iecex.com](http://www.iecex.com)

Certificate No.:	<b>IECEX SIR 07.0046X</b>	Page 1 of 4	<u>Certificate history:</u>
Status:	<b>Current</b>	Issue No: 9	Issue 8 (2020-04-01)
Date of Issue:	2022-03-10		Issue 7 (2018-11-27)
Applicant:	<b>Hazardous Locations Solutions LLC</b> 22755-E Savi Ranch Parkway Yorba Linda CA 92887 <b>United States of America</b>		Issue 6 (2016-06-28)
Equipment:	<b>Reducers (Type 'R')</b>		Issue 5 (2015-05-29)
Optional accessory:			Issue 4 (2012-10-17)
Type of Protection:	<b>Flameproof db, Increased Safety eb and Dust tb</b>		Issue 3 (2012-02-14)
Marking:	Ex db IIC Gb Ex eb IIC Gb Ex tb IIIC Db		Issue 2 (2011-04-19)
			Issue 1 (2011-03-14)
			Issue 0 (2008-01-18)

Approved for issue on behalf of the IECEx  
Certification Body:

**Michelle Halliwell**

Position:

**Director Operations, UK & Industrial Europe**

Signature:  
(for printed version)

Date:  
(for printed version)

1. This certificate and schedule may only be reproduced in full.
2. This certificate is not transferable and remains the property of the issuing body.
3. The Status and authenticity of this certificate may be verified by visiting [www.iecex.com](http://www.iecex.com) or use of this QR Code.



Certificate issued by:

**CSA Group Testing UK Ltd**  
**Unit 6, Hawarden Industrial Park**  
**Hawarden, Deeside CH5 3US**  
**United Kingdom**





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Manufacturer: **Hazardous Locations Solutions LLC**  
22755-E Savi Ranch Parkway  
Yorba Linda  
CA 92887  
**United States of America**

Additional  
manufacturing  
locations:

This certificate is issued as verification that a sample(s), representative of production, was assessed and tested and found to comply with the IEC Standard list below and that the manufacturer's quality system, relating to the Ex products covered by this certificate, was assessed and found to comply with the IECEx Quality system requirements. This certificate is granted subject to the conditions as set out in IECEx Scheme Rules, IECEx 02 and Operational Documents as amended

## STANDARDS :

The equipment and any acceptable variations to it specified in the schedule of this certificate and the identified documents, was found to comply with the following standards

[IEC 60079-0:2017](#) Explosive atmospheres - Part 0: Equipment - General requirements  
Edition:7.0

[IEC 60079-1:2014-06](#) Explosive atmospheres - Part 1: Equipment protection by flameproof enclosures "d"  
Edition:7.0

[IEC 60079-31:2013](#) Explosive atmospheres - Part 31: Equipment dust ignition protection by enclosure "t"  
Edition:2

[IEC 60079-7:2017](#) Explosive atmospheres - Part 7: Equipment protection by increased safety "e"  
Edition:5.1

This Certificate **does not** indicate compliance with safety and performance requirements other than those expressly included in the Standards listed above.

## TEST & ASSESSMENT REPORTS:

A sample(s) of the equipment listed has successfully met the examination and test requirements as recorded in:

Test Reports:

[GB/CSAE/ExTR22.0060/00](#)  
[GB/SIR/ExTR12.0254/00](#)  
[GB/SIR/ExTR18.0216/00](#)

[GB/SIR/ExTR07.0143/00](#)  
[GB/SIR/ExTR15.0142/00](#)  
[GB/SIR/ExTR20.0071/00](#)

[GB/SIR/ExTR11.0051/00](#)  
[GB/SIR/ExTR16.0164/00](#)

Quality Assessment Report:

[GB/SIR/QAR07.0036/12](#)



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## EQUIPMENT:

Equipment and systems covered by this Certificate are as follows:

The **Reducers (Type 'R')** are used to convert an existing cable entry aperture to a different thread form and/or size. They have a hollow metallic body that is partly threaded at each end, one end has a male thread and the other a female thread. The Reducers may be fitted with an optional O-ring seal and the thread combinations of the devices are such that a maximum of one 'standard' size difference is maintained. The products are manufactured with the following external profiles and assigned the following prefix type designations:

Type R1	Metallic hexagonal bodied reducers
Type R2	Metallic round bodied reducers
Type R3	Metallic round bodied reducers with two milled flats
Type R4	Metallic round bodied reducers with a partially milled hexagonal profile

**Refer to the Annexe for additional information**

## SPECIFIC CONDITIONS OF USE: YES as shown below:

1. Reducers shall not be used for the direct inter-connection of enclosures.
2. Only one reducer shall be used with any single cable entry on the associated equipment.
3. The interfaces between the male thread of the products and an associated enclosure and female thread of the products and the cable entry device cannot be defined. Therefore it is the user's responsibility to ensure that the appropriate ingress protection level is maintained at these interfaces.
4. The clearance holes of increased safety enclosures for metric male threaded products shall have a diameter that is 0.3 mm to 0.5 mm larger than the major diameter of the male thread.
5. The products are approved for a temperature ranges at their point of mounting based upon the minimum upper and lower temperatures of their constituent parts of construction:

Products fitted with nitrile O-rings	-30°C to 90°C
Products fitted with silicone O-rings	-50°C to 230°C
Products manufactured from brass	-100°C to 150°C
Products manufactured from stainless steel	-100°C to 450°C
Products manufactured from steel	-20°C to 230°C



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**DETAILS OF CERTIFICATE CHANGES (for issues 1 and above)**

**This issue, Issue 9, recognises the following changes; refer to the certificate annex to view a comprehensive history:**

1. Following appropriate assessment to demonstrate compliance with the requirements of the latest standards, IEC 60079-7:2015 Ed.5 is replaced with IEC 60079-7:2017 Ed.5.1.
2. Removal of IP6X rating from the dust marking string. As a result, the Marking was amended.

**Annex:**

[IECEX SIR 07.0046X Annexe Issue 9.pdf](#)

Annexe to: IECEx SIR 07.0046X Issue 9

Applicant: Hazardous Location Solutions LLC

Apparatus: Reducers / Type 'R



Threadform Size Range	
Types R1, R2, R3 & R4	
Male	Female
M20 x 1.5	M16 x 1.5
M25 x 1.5	M20 x 1.5
M32 x 1.5	M25 x 1.5
M40 x 1.5	M32 x 1.5
M50 x 1.5	M40 x 1.5
M63 x 1.5	M50 x 1.5
M75 x 1.5	M63 x 1.5
M80 x 2.0	M75 x 1.5
M85 x 2.0	M80 x 2.0
M90 x 2.0	M85 x 2.0
M100 x 2.0	M90 x 2.0

### General Design Options

**Threadforms,** All products may be machined with the following typical thread forms of the nearest equivalent recognized thread size. Thread combinations are such that minimum wall thicknesses are maintained:

- ISO Metric to IEC 60423:1993, sizes above M75 may be manufactured with a 1.5 mm pitch
- NPT to ANSI/ASME B1.20.1:1983 (R2001)
- NPS (ANSI/ASME B1.20.1:1983 (R2001)
- ISO Pipe Thread to ISO 7-2:1988
- UNI 6125
- PG to DIN 40430

**O-ring seals,** O-ring seals materials fitted to male thread forms may be provided in the following materials to suit the application:

- Nitrile (IRHD 70) or Silicone (EPDM)

**Material of manufacture,** The following materials are used as appropriate:

- Brass (CuZn39Pb3/4 or CuZn36Pb3)
- Steel (ISO EN 1A or 12L 14)
- Stainless Steel (316 S1)
- Aluminium (HE30TF or 6262-T651)

**Surface coating.** The products may additionally be metallic plated (0.008 mm thick max.) to suit the application.

**Type 'L1' Hexagonal Lock Nuts,** Products marked Ex e II in the following metric male thread sizes can be supplied with the manufacturers brass locknuts for clearance hole applications:

M20, M25, M32, M40, M50, M63, M75 (1.5 mm pitch) M80, M85, M90, M100 (2.0 mm pitch)

Annexe to: IECEx SIR 07.0046X Issue 9  
 Applicant: Hazardous Location Solutions LLC  
 Apparatus: Reducers / Type 'R'



**Product Nomenclature, A.B.C.D.E.F**

<b>A</b>	-	Alphabetical product type designation (see description above)
<b>B</b>	-	Numerical body style number (as applicable, see description above)
<b>C</b>	-	Male (typically) thread size and form e.g. Metric 16, NPT 1/2, NPS 1/2S, ISO parallel 1/2P, ET 1/2E, PG 7
<b>D</b>	-	Female (typically) thread size and form e.g. Metric 16, NPT 1/2, NPS 1/2S, ISO parallel 1/2P, ET 1/2E, PG 7
<b>E</b>	-	Material of manufacture e.g. B brass, S steel, SS stainless steel
<b>F</b>	-	O-ring seal material when fitted e.g. SC Silicone (EPDM), NT Nitrile (IRHD 70)

**Full certificate change history**

**Issue 1** – this Issue introduced the following change:

1. Following appropriate assessment to demonstrate compliance with the latest technical knowledge, IEC 60079-0: 2004 Edition: 4, IEC 60079-1: 2003 Edition: 5, IEC 60079-7 : 2001 Edition: 3, IEC 61241-0 : 2004 Edition: 1 and IEC 61241-1 : 2004 Edition: 1, were replaced by those currently listed, the markings were updated accordingly.

**Issue 2** – this Issue introduced the following change:

1. The marking in this certificate was amended to correct a typographical error.

**Issue 3** – this Issue introduced the following change:

1. The standards list was corrected.

**Issue 4** – this Issue introduced the following change:

1. The list of standards was updated to recognise compliance with the requirements of the latest version of IEC 60079-0.

**Issue 5** – this Issue introduced the following change:

1. Following appropriate assessment to demonstrate compliance with the latest technical knowledge, IEC 60079-1:2007 Ed 6 and IEC 60079-31:2008 Ed 1, were replaced by IEC 60079-1:2014 Ed 7 and IEC 60079-31:2013 Ed 2, the markings were updated accordingly

**Issue 6** – this Issue introduced the following change:

1. Following appropriate assessment to demonstrate compliance with the latest Technical Knowledge, IEC 60079-7:2006-07 Ed 4 was replaced with IEC 60079-7:2015-06 Ed 5.

**Issue 7** – this Issue introduced the following change:

1. Following appropriate assessment to demonstrate compliance with the latest technical knowledge IEC 60079-0:2011 Ed.6 was replaced by IEC 60079-0:2017 Ed.7.

**Issue 8** – this Issue introduced the following change:

1. The certificate holders address was changed:

From	To
22755-D Savi Ranch Parkway Yorba Linda CA 92887 United States	22755-E Savi Ranch Parkway Yorba Linda CA 92887 United States

**Annexe to:** IECEx SIR 07.0046X Issue 9  
**Applicant:** Hazardous Location Solutions LLC  
**Apparatus:** Reducers / Type 'R'



**Issue 9** – this Issue introduced the following changes:

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